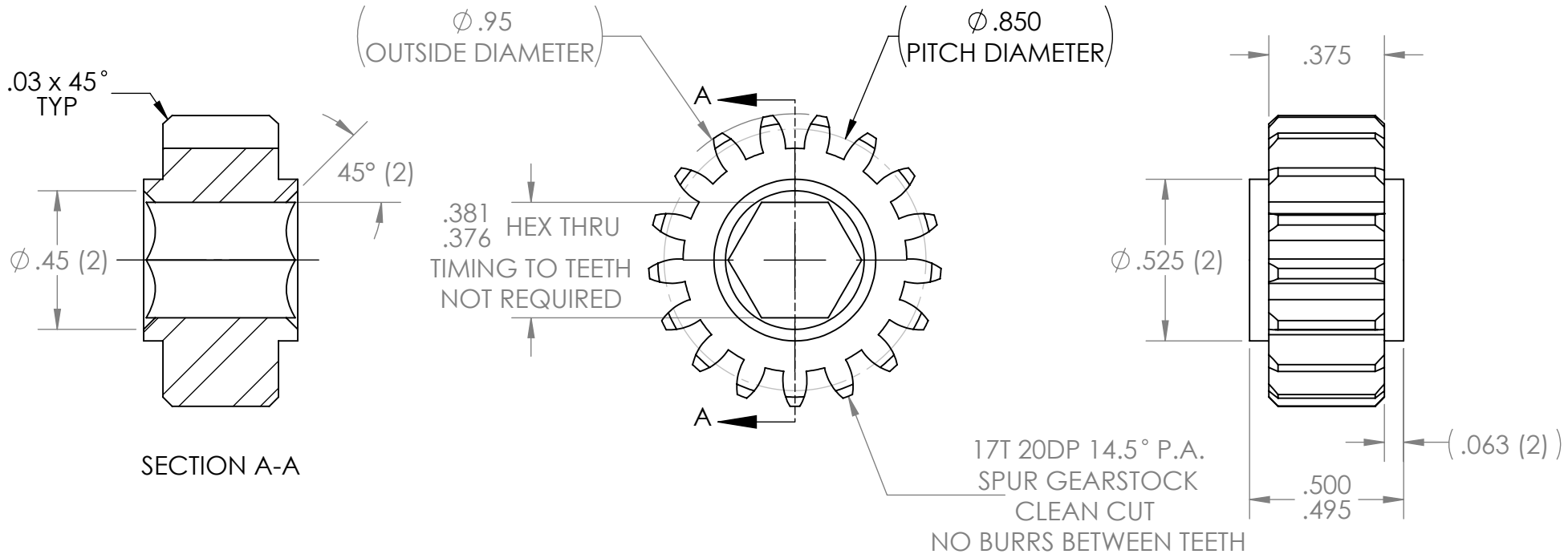
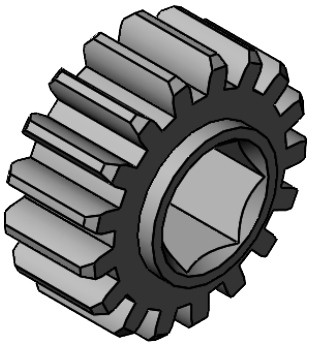



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	9/3/2020	N. MASSOUDA
2	UPDATED TO AMDS-1	6/21/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:					
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.					TITLE:
TOLERANCES: FRACTIONAL ±1/16 ANGULAR: MACH ±1° ANGULAR: BEND ±5° ONE PLACE DECIMAL ±0.1 TWO PLACE DECIMAL ±0.01 THREE PLACE DECIMAL ±0.005 FOUR PLACE DECIMAL ±0.0005		BREAK ALL SHARP EDGES		17T 20DP 14.5PA 0.375IN HEX BORE GEAR			
MATERIAL 4140 STEEL		CHECKED	NAME NM	DATE 6/22/22	SIZE A	DWG. NO. am-4390	REV 2
FINISH DEBURRED ZINC PLATED		ENG APPR.		MFG APPR.		SCALE: 2:1 WEIGHT: SHEET 1 OF 1	
DO NOT SCALE DRAWING		Q.A.					